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D2743**Job Sheet 186445****Part No:** D2743**Job Qty:** 60 ea**Part Name:** Crossbolt Spacer**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/15/18**Job Tracking No:****Due Date:** 11/30/18**Created By:** Jesse White**Type:** Stock**Description:****Note:** DWG REV B IPP E 05.04.13 Reformat; removed tumble and deburr step KJ/JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Machining-1		JBD 18-12-02
100	Hardinge	60 pcs	11/30/18	11/30/18	0.01	1.28	Hardinge		" "
110	QC	60 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Machining-1		" "
120	QC	60 pcs	11/30/18	11/30/18	0.00	0.00	QC8 Machining-1		27 18-12-03
130	Skidtubes	60 pcs	11/30/18	11/30/18	0.00	0.47	Skidtubes-3		BE
160	Packaging	60 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1		BE
170	QC21-SA	60 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FA202 & DWG D2743

Descriptions: 130 - 1- Clean crossbolt spacer with ultra bright aluminum cleaner

160 - ***STOCK IN SKIDTUBE CELL***

DAS
21
9-89

DEC 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.625W.065	6061-T6 Round Tube .625 X.065W	16.0020 ft (.2667 ea)	90-Start up Operation	5133720

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.625W.065	16	67	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cross Bolt Spacer	3.085inches + 0.030 - 0.000	3.115 3.085		
2	Cross Bolt Spacer	0.625inches ± 0.010	0.635 0.615		
3	Cross Bolt Spacer	0.050inches ± 0.010	0.060 0.040		
4	Cross Bolt Spacer	45.000Degrees ± 0.000	45.000 45.000		
5	Cross Bolt Spacer	0.065inches ± 0.010	0.075 0.055		

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Container No: S133720



Part: D2743

Job No: 186445

Serial No/Batch: S133720

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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